

# FINGER FIT

★ *Since 1951* ★

## Finger Fit Wire Replacement Guide

### **If the guide wire has broken off:**

Drill hole with a #72 Drill on solid  $\frac{1}{4}$  lubricate drill tip with oil or bee's wax  
Drill to the depth of 3 mm (no deeper or will cut into rivet wire on cover catch.  
Inspect new guide wire

Knock off burr on round end of guide wire  $\frac{1}{4}$  of an inch, this side goes into the solid quarter test wire fit into solid  $\frac{1}{4}$  if hole is not wide enough, ream out with a #71 drill. Wire will definitely fit. DONOT drill any larger or fit will be too loose. If it goes in no more adjustments

Nip burr of paddle end (little flatten end)

Don not clip off whole paddle

Remove from solid  $\frac{1}{4}$

Insert paddle end into tube and gradually bend wire to conform to bend in ring. (Don't bend round end at all because the hole is straight)

### **Begin here if the guide wire is still attached: (#2)**

Test in/out to make sure there are no snags, exception of dimples on tube.

Gently wiggle into the hole solid  $\frac{1}{4}$  as far as it will go.

Close ring to make sure it closes all the way

Keep ring closed but cover catch open

To anchor guide wire mimic dimple on opposite side that doesn't have one

With center punch type tool (not pin point sharp) make a dimple to anchor guide wire.

DO NOT REDIMPLE TUBE SIDE

DO NOT TRY TO SODER Guide WIRE BACK IN, IT WILL NOT STAY

Note guide wire is stainless steel

If guide wire is still in ring but pulled out start at #2